

Table 1-3. Engine Thread (Tap) Sizes

Threaded Hole'	Location	Qty	Tap Size
Manifold Studs	Block	4	7/16 - 14
Water Pump Studs	Block	4	3/8 - 16
Head Studs	Block	14	7/16 - 14
Front Timing Gear Cover	Block	7	3/8 - 16
Side Timing Gear Cover	Block	2	7/16 - 14
Accelerator Bracket	Block	2	7/16 - 14
Pan Bolts	Block	20	5/16 - 18
Side Water Inlet	Block	2	7/16 - 14
Flywheel Housing to Block	Block	4	7/16 - 14'
Oil Return Pipe	Block	1	5/16 - 18
Oil Pump Plug	Block	1	1/8 pipe
Distributor Locking Screw	Head	1	3/8-24
Flywheel Housing Inspection Plate	Flywheel Hsng	3	1/4 - 28
Crank Flange	Crank	4	7/16 - 20
Valve Cover	Block	10	5/16 - 18
Pressure Plate Mounting	Flywheel	12	5/16 - 18
Flywheel Housing to Bell Housing	Bell Housing	11	3/8 - 16
Front Motor Mount	Timing Cover	2	1/2 - 13
Rear Motor Mount	Flywheel Hsng	4	1/2 - 13
Floor Boards	Body	12	12 - 24 "
Coil Bracket	Firewall	2	1/4 - 20
Starter Pushrod Grommet	Firewall	2	12 - 24
Clip - Generator Harness	Firewall	1	12 - 24
Clip - Speedometer Cable	Firewall	1	12 - 24
Clip - Generator Harness	Water Inlet	1	1/4 - 28
Starter Mounting	Flywheel Hsng	3	3/8 - 16

Reprinted from the Newsletter of the MODEL A FORD CLUB of QLD. INC. Issue No. 190, May-June-July 2011